## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 6,830,419 B1

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DATED

: December 14, 2004

INVENTOR(S) : Stephen B. Turner and Carl W. Hoying

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 6,

Line 26, "holding said workplace" should read -- holding said workpiece --;

Column 7,

Line 10, "holding said workplace" should read -- holding said workpiece --;

Column 8.

Line 9, "holding said workplace" should read -- holding said workpiece --.

Signed and Sealed this

Twenty-eighth Day of June, 2005

JON W. DUDAS Director of the United States Patent and Trademark Office